

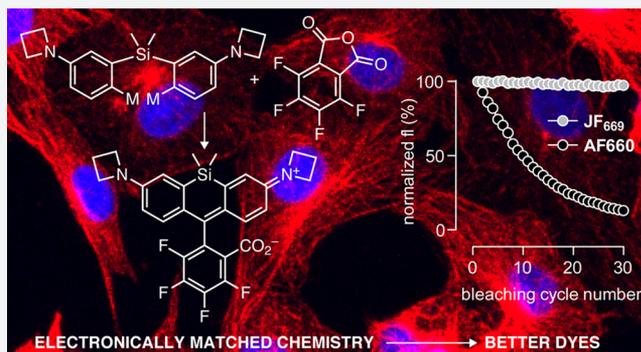
General Synthetic Method for Si-Fluoresceins and Si-Rhodamines

Jonathan B. Grimm, Timothy A. Brown, Ariana N. Tkachuk, and Luke D. Lavis*^{ib}

Janelia Research Campus, Howard Hughes Medical Institute, Ashburn, Virginia 20147, United States

S Supporting Information

ABSTRACT: The century-old fluoresceins and rhodamines persist as flexible scaffolds for fluorescent and fluorogenic compounds. Extensive exploration of these xantheno dyes has yielded general structure–activity relationships where the development of new probes is limited only by imagination and organic chemistry. In particular, replacement of the xantheno oxygen with silicon has resulted in new red-shifted Si-fluoresceins and Si-rhodamines, whose high brightness and photostability enable advanced imaging experiments. Nevertheless, efforts to tune the chemical and spectral properties of these dyes have been hindered by difficult synthetic routes. Here, we report a general strategy for the efficient preparation of Si-fluoresceins and Si-rhodamines from readily synthesized bis(2-bromophenyl)silane intermediates. These dibromides undergo metal/bromide exchange to give bis-aryllithium or bis(aryl Grignard) intermediates, which can then add to anhydride or ester electrophiles to afford a variety of Si-xanthenes. This strategy enabled efficient (3–5 step) syntheses of known and novel Si-fluoresceins, Si-rhodamines, and related dye structures. In particular, we discovered that previously inaccessible tetrafluorination of the bottom aryl ring of the Si-rhodamines resulted in dyes with improved visible absorbance in solution, and a convenient derivatization through fluoride-thiol substitution. This modular, divergent synthetic method will expand the palette of accessible xanthenoid dyes across the visible spectrum, thereby pushing further the frontiers of biological imaging.



Chemical fluorophores are vital tools for biological research. The ability to modulate fluorophore properties using chemistry allows the fine-tuning of dyes for specific applications. In particular (and despite their age^{1,2}), the fluorescein and rhodamine dyes enjoy a privileged status as versatile scaffolds for a variety of biological probes:^{3–6} cellular stains,^{7,8} biomolecular labels,^{9–17} reversible^{18–21} and irreversible^{22,23} indicators, fluorogenic enzyme substrates,^{24–28} and photoactivatable dyes.^{29–35} This broad utility of the xantheno fluorophores stems from two properties: (i) the “open–closed” equilibrium between a highly absorbing, fluorescent, zwitterionic (Z) form and a colorless, nonfluorescent, lactone (L) form (Figure 1a), which allows construction of fluorogenic³⁶ molecules; (ii) the ability to modulate the spectral properties by either extending conjugation^{11,13} or replacing the xantheno oxygen with a carbon,^{37–41} silicon,^{15–17,42–55} phosphorus,^{56,57} or sulfur.⁵⁸ Over a century of chemistry has provided a general framework for structure–activity relationships for these scaffolds, where specific modifications to fluoresceins and rhodamines can elicit predictable changes in the spectral and chemical properties of the resulting dyes.

The silicon substituted xantheno dyes have emerged as exceptionally useful probes for biological imaging. Replacement of the central xantheno oxygen atom with an SiR₂ moiety results in ~100 nm bathochromic shifts in the absorption maximum (λ_{max}) and fluorescence emission maximum (λ_{em}), providing “Si-fluorescein” (SiFl, 1, Figure 1a) and “Si-

rhodamine” (SiRh) analogues;^{15–17,42–55} the hybrid “Si-rhodol” system is also useful.^{59–61} Interestingly, introduction of the Si moiety also alters the open–closed equilibrium of both scaffolds, with SiFl and SiRh dyes preferentially adopting the lactone form relative to the parent fluorophores.^{15,46,49} The unique properties of Si-xantheno dyes have been exploited to prepare sophisticated fluorescent probes used at the forefront of modern microscopy methods, including novel fluorogenic labels^{16,46} and stains^{8,47,50} for cellular imaging, far-red voltage indicators,⁵² and sensors for disparate analytes.^{45,60,61} In previous work, we discovered that replacement of standard *N,N*-dialkylamino moieties with four-membered azetidino rings was a general strategy to improve fluorophore brightness without significantly altering λ_{max} or λ_{em} .¹⁵ We applied this strategy to the SiRh system, resulting in the development of “Janelia Fluor 646” (JF₆₄₆, 3, Figure 1a). The superior brightness, photostability, and fluorogenicity of this dye have made it a useful tool for single-particle tracking experiments *in vitro*⁶² and *in live cells*.^{63,64} Subsequent development of a photoactivatable derivative (“PA-JF₆₄₆”) has greatly extended its capabilities for super-resolution localization microscopy.³⁵

A significant problem in the development of new SiFl and SiRh derivatives is chemistry—the extant synthetic strategies are inefficient and laborious. For example, our original synthesis

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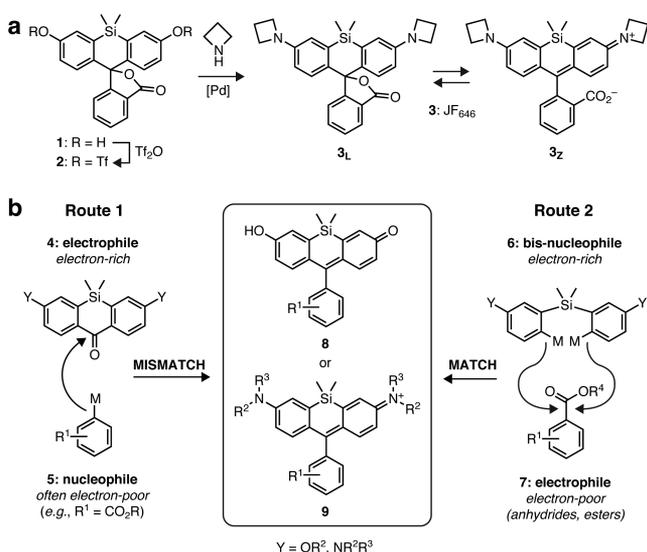


Figure 1. Synthetic strategies for Si-fluoresceins and Si-rhodamines. (a) Cross-coupling synthesis and lactone–zwitterion equilibrium of JF₆₄₆ (3). (b) Two general approaches for the preparation of Si-fluoresceins and Si-rhodamines.

of JF₆₄₆ (3) used a straightforward Pd-catalyzed cross-coupling of azetidine with the ditriflate (2) of SiFl (1, Figure 1a). The preparation of 1, however, is relatively long and low-yielding (6.0% yield, 9 steps), resulting in a poor overall yield for JF₆₄₆ (4.6% yield, 11 steps, Figure S1a).¹⁵ This has hindered our efforts to further optimize and modulate the properties of SiFl or JF₆₄₆ dyes for fluorescence imaging experiments. Most egregious is the synthesis of the HaloTag ligand of PA-JF₆₄₆, which requires 17 steps with an overall yield of 0.5% (Figure S1b).³⁵ Unfortunately, recently described synthetic approaches for other, less bright SiRh dyes using acid-mediated chemistry^{46,65} are not amenable to the JF dyes due to the instability of azetidines under these harsh conditions.

We considered whether an alternative synthetic strategy might allow for easier access to a wider variety of SiFl and SiRh dyes. Two complementary approaches to these compounds are shown in Figure 1b. Route 1 depicts the established methodology,^{18,17,43,44,46,55} where a metalated aryl species (5) is added to a Si-anthrone (4) to install the pendant aryl ring of the SiFl (8) or SiRh (9). This route, however, presents a mismatch between reacting partners; the ketone electrophile is electron-rich due to the heteroatom substituents (Y), and the arylmetal nucleophile is routinely electron-poor owing to the ester functionality necessary to install the requisite *ortho*-carboxy group of the dye. This mismatch limits the use of milder arylmetal reagents such as Grignard reagents—particularly when Y = NR²R³—and often requires a more forcing aryllithium protocol that is incompatible with many functional groups and requires the use of complex protection strategies. Furthermore, the syntheses of the Si-anthrone are in some cases rather long and poorly scalable, as evidenced by the preparation of the ketone (4, Y = OTBS; 7 steps, 10% yield) necessary to prepare SiFl.^{43,66}

Inspired by the classic Friedel–Crafts synthesis of fluoresceins and rhodamines,⁵ we considered an alternative, synthon-reversed route for SiFl and SiRh dyes (Route 2, Figure 1b). In this strategy, the upper portion of the dye would be derived from an electron-rich bis(arylmethyl) intermediate 6, which we anticipated could add twice to an ester or anhydride

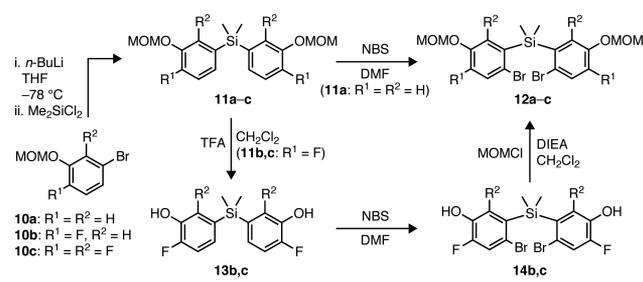
(7) to form the central C–C bonds of the dye (8 or 9) in an electronically matched reaction. Moreover, we aimed to prepare 6 from the corresponding dibromides, which are substantially easier to access than the Si-anthrone intermediates. Here, we describe this strategy as a general method for the synthesis of SiFl and SiRh fluorophores. Facile preparation of bis(5-alkoxy-2-bromophenyl)silanes allowed for the optimization of a three-step protocol for direct synthesis of Si-fluoresceins: Li/Br-exchange, transmetalation to magnesium, and electrophile addition. The concise nature of this protocol allowed synthesis of new SiFl derivatives where the pK_a is modulated through incorporation of fluorine substituents. We then extended this approach to the synthesis of SiRh dyes, where the analogous reaction of bis(5-amino-2-bromophenyl)silanes afforded direct access to a variety of novel JF₆₄₆ derivatives as well as other SiRh, Si-rosamine, and Si-pyronine derivatives. This rapid, divergent strategy allowed for brief, 3–4 step syntheses of new Si-containing dyes, yielded new stains and labels for cellular imaging, and could be extended to prepare novel derivatives of classic oxygen-containing rhodamines.

RESULTS AND DISCUSSION

Synthesis of Si-Fluoresceins. We previously reported and characterized SiFl (1) during the synthesis of SiRh dyes such as JF₆₄₆.¹⁵ Under basic conditions (0.1 N NaOH), SiFl exhibited the expected red-shift in spectra ($\lambda_{\text{max}} = 579$ nm, $\lambda_{\text{em}} = 599$ nm), as well as a high extinction coefficient ($\epsilon = 93\,000$ M⁻¹ cm⁻¹) and quantum yield ($\Phi = 0.53$). This dye also displayed interesting pH sensitivity, undergoing a cooperative transition from a colored, fluorescent form to a nonfluorescent lactone form with a Hill coefficient (*h*) value of 1.69. This colored → colorless transition has also been observed in carbon-substituted fluorescein derivatives^{40,41} and highlights how this silicon modification to the fluorescein structure alters the open–closed equilibrium. Although these characteristics would appear to make SiFl well-suited for application as a pH sensor or fluorogenic scaffold, the pK_a = 8.27 is substantially higher than physiological pH (7.4), rendering the molecule largely colorless in biological samples and limiting its utility for imaging. We therefore sought to use this new bis(arylmethyl) strategy to not only access SiFl (1) more efficiently, but also to extend the usefulness of this dye through incorporation of fluorine substituents. Fluorination, most commonly at the 2' and 7' positions, is a well-established technique for decreasing the pK_a of fluoresceins, as has been demonstrated with Oregon Green (2',7'-difluorofluorescein)⁶⁷ and Virginia Orange (2',7'-difluorocarboxyfluorescein).⁴¹ Nagano recently described 4',5'-difluoro-SiFl,⁴⁹ which demonstrated a pK_a close to physiological pH, but we sought to further reduce the pK_a to provide analogues that would be fully open and fluorescent under physiological conditions. For this reason, we targeted derivatives with between two and six fluorine substituents at positions throughout the SiFl structure.

We began our exploration of this synthetic approach to the SiFl scaffold by preparing the necessary bis(5-alkoxy-2-bromophenyl)silane intermediates 12a–c (Scheme 1, Supporting Information). Commercially available 3-bromophenols were protected as methoxymethyl (MOM) ethers to give 10a–c, which underwent Li/Br-exchange with *n*-BuLi and addition to dichlorodimethylsilane to afford silanes 11a–c. For the nonfluorinated compound 11a, regioselective *para*-bromination was easily achieved with *N*-bromosuccinimide (NBS) in dimethylformamide (DMF) to provide the key intermediate

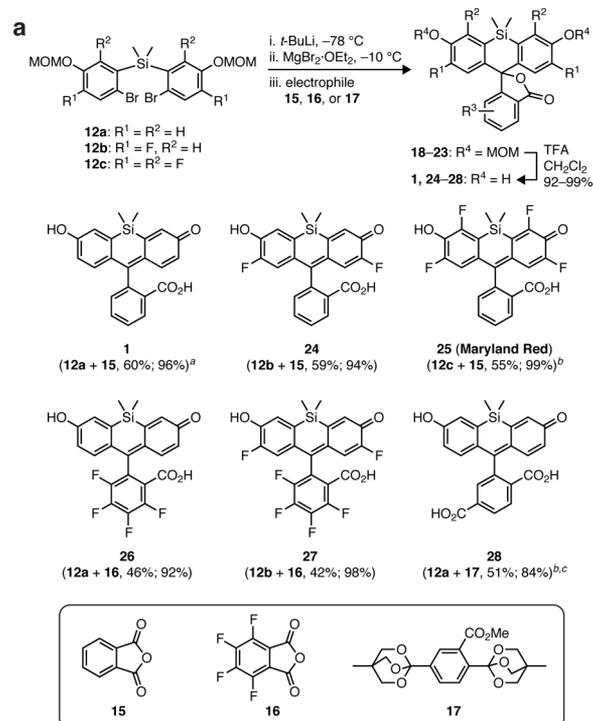
Scheme 1. Bis(5-methoxymethoxy-2-bromophenyl)silane Syntheses



12a in nearly quantitative yield (94%). The less nucleophilic silanes (**11b,c**) could not be brominated with NBS or Br_2 unless heating was applied, which decreased regioselectivity and yields. We found that temporary removal of the MOM groups to give diphenols **13b,c** provided substrates that were much more amenable to NBS bromination. Simple reprotection of **14b,c** with MOMCl then afforded the necessary fluorinated bis(5-alkoxy-2-bromophenyl)silanes (**12b,c**).

With these dibromides in hand, we then implemented the Li/Br-exchange and addition strategy to prepare a set of SiFl analogues (Figure 2a). Using **12a** as the proof-of-concept substrate, a small set of reaction conditions were screened (selected examples in Table S1). Although *t*-BuLi-mediated Li/Br-exchange and immediate addition of the phthalic anhydride electrophile (**15**) gave reasonable results for the preparation of protected SiFl **18** (40% yield), we found that intervening transmetalation to magnesium via addition of $\text{MgBr}_2 \cdot \text{OEt}_2$ provided higher yields and demonstrated greater functional group tolerance for other dibromide/electrophile combinations (vide infra). Dibromide **12a** underwent this three-step, one-pot procedure with phthalic anhydride (**15**) to provide MOM_2 -SiFl (**18**) in 60% yield; routine MOM deprotection of **18** with TFA to furnish SiFl (**1**) was quantitative. Overall, this synthetic route provided **1** in five steps and 48% overall yield from 3-bromophenol, which represents an 8-fold improvement in yield and four fewer steps when compared to our previous synthesis.¹⁵ The fluorinated dibromides **12b** and **12c** were similarly reacted with phthalic anhydride to give 2',7'-difluoro-SiFl (**24**) and 2',4',5',7'-tetrafluoro-SiFl (**25**) in good two-step yields (54–55%).

This strategy could also be used to incorporate useful functionality on the pendant phenyl ring of the dyes. To explore how fluorination of this bottom ring might impact the pH sensitivity of SiFl, dibromides **12a,b** were subjected to the same three-step reaction (Li/Br-exchange, Mg-transmetalation, electrophile addition) with tetrafluorophthalic anhydride (**16**). This allowed easy access to **21** and **22** in reasonable yield (42–46%), which upon clean removal of the MOM groups, afforded 4,5,6,7-tetrafluoro-SiFl (**26**) and the highly substituted 2',4,5,6,7,7'-hexafluoro-SiFl (**27**). Importantly, transmetalation to magnesium was essential to achieving acceptable yields with **16**. Direct reaction of the bis-aryllithium intermediates with tetrafluorophthalic anhydride provided low yields and multiple side products, demonstrating the importance of moderating the reactivity of the bis(aryllithium)silane species. Another desirable functionality is a 5- or 6-carboxyl group on the lower aryl ring, as such a handle for bioconjugation is often crucial for the application of xanthene-based dyes. Because metalation of **12a** and addition to protected 4-carboxyphthalic anhydrides provided inseparable mixtures of regioisomers, we instead



^a Values in parentheses indicate (substrate combination, yield of Grignard addition; yield of TFA deprotection). ^b Performed without $\text{MgBr}_2 \cdot \text{OEt}_2$ (bis-aryllithium addition). ^c Free carboxylic acid obtained by removal of OBO residual ester with NaOH.

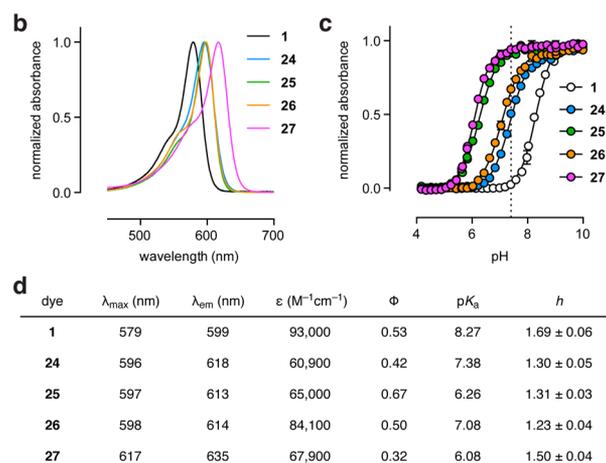


Figure 2. Synthesis and properties of Si-fluoresceins. (a) Synthesis of Si-fluoresceins **1** and **24–28** via Li/Br exchange, transmetalation to magnesium, electrophile addition, and MOM deprotection. (b) Normalized absorbance spectra of **1** and **24–27** in 0.1 N NaOH. (c) Normalized absorbance at λ_{max} versus pH for **1** and **24–27**. Dashed line indicates pH 7.4. Error bars show standard error (SE; $n = 2$). (d) Spectroscopic data for Si-fluoresceins **1** and **24–27**.

chose to use an orthoester (4-methyl-2,6,7-trioxabicyclo[2.2.2]octan-1-yl, OBO) protecting group strategy, which we established previously for photoactivatable SiRh derivatives.³⁵ Convenient access to 6-carboxy-Si-fluorescein (**28**) was thereby achieved through Li/Br-exchange of **12a** and addition to bis-OBO-protected methyl 2,5-dicarboxy-benzoate **17** (51% yield), followed by removal of the MOM and OBO protecting groups (84% yield).

Spectral Properties of Si-Fluoresceins. The spectral properties of the new SiFl derivatives **24–27** were then evaluated and compared to those of the parent SiFl (**1**; Figure 2b–d). When the absorbance and fluorescence emission

Table 1. Synthesis of Si-Rhodamines, Si-Rosamines, and Si-Pyronines from Bis(5-amino-2-bromophenyl)silanes

dibromide	NR ¹ R ²	R ³	method ^a	electrophile	R ⁴	yield (%)	dye	dibromide	NR ¹ R ²	R ³	method ^a	electrophile	R ⁴	yield (%)	dye
31a		H	A			55	3	31a		H	B			75	44
31b		F	A			44	32	31a		H	B			88	45
31c		H	A			66	33	31a		H	B			4	46
31d		H	A			55	34	31a		H	B			58	47
31a		H	A			51	35	31a		H	B			78 ^b	48
31b		F	A			40	36	31a		H	B			65	49
31c		H	A			52	37	31a		H	B			50	50
31d		H	A			47	38	31a		H	B			62 ^c	51
31a		H	A			44	39	31a		H	B			49 ^c	52
31a		H	A			63	40	31a		H	B			53 ^d	53
31a		H	A			30	41								
31a		H	B			32	42								
31a		H	A			9	43								

^aMethod A: *t*-BuLi (4.4 equiv), THF, $-78\text{ }^{\circ}\text{C}$ to $-10\text{ }^{\circ}\text{C}$, then $\text{MgBr}_2\cdot\text{OEt}_2$, $-10\text{ }^{\circ}\text{C}$, then electrophile, $-10\text{ }^{\circ}\text{C}$ to rt; Method B: *t*-BuLi (4.4 equiv), THF, $-78\text{ }^{\circ}\text{C}$ to $-20\text{ }^{\circ}\text{C}$, then electrophile, $-20\text{ }^{\circ}\text{C}$ to rt. ^bTwo-step yield that includes MOM deprotection with TFA. ^cTwo-step yield that includes removal of OBO residual ester via hydrolysis with NaOH. ^dTwo-step yield that includes oxazoline deprotection with aqueous HCl.

spectra were recorded, it was found that the presence of two or four fluorine substituents (24–26) resulted in a 15–20 nm bathochromic shift in λ_{max} and λ_{em} , regardless of the location of the F atoms (Figure 2b,d); the hexafluoro-substituted 27 showed a further ~ 20 nm red shift. The extinction coefficient of 26 at high pH (0.1 N NaOH; $\epsilon = 84\,100\text{ M}^{-1}\text{ cm}^{-1}$) was similar to that of SiFl ($\epsilon = 93\,000\text{ M}^{-1}\text{ cm}^{-1}$); the other fluorinated derivative (24, 25, and 27) displayed decreased values for ϵ (60 900–67 900 $\text{M}^{-1}\text{ cm}^{-1}$). Curiously, 25 showed a quantum yield ($\Phi = 0.67$) significantly higher than SiFl ($\Phi = 0.52$), whereas 26 ($\Phi = 0.50$) was similar to the parent dye and 24 and 27 ($\Phi = 0.42, 0.32$) were lower. Most importantly, fluorination of SiFl had a pronounced, additive effect on pH sensitivity, with more fluorine substituents resulting in larger decreases in pK_a (Figure 2c,d). The incorporation of two fluorines (24) lowered the pK_a of SiFl (8.27) by nearly one unit to 7.38. Placing four fluorine substituents on the bottom ring (26) provided a dye with a $\text{pK}_a = 7.08$, and the effect was even

larger when the four fluorines were incorporated into the top dibenzosilole portion of the dye (25, $\text{pK}_a = 6.26$). Not surprisingly, hexafluoro-Si-fluorescein 27 showed the lowest $\text{pK}_a = 6.08$. As a result, both 25 and 27 were fully deprotonated and highly fluorescent at physiological pH (7.4, Figure 2c). Because of its high quantum yield, convenient spectra, and ideal pK_a for many biological applications, we named 25 “Maryland Red” (in the fashion of “Virginia Orange”⁴¹ and “Oregon Green”⁶⁷). All the Si-fluoresceins were colorless and non-fluorescent at low pH and exhibited Hill coefficients above 1 ($h = 1.23\text{--}1.69$), indicating that they maintain the cooperativity of protonation and shifted open–closed equilibrium that we previously observed for the carbofluoresceins.^{40,41} These properties demonstrate that the fluorinated Si-fluoresceins—particularly Maryland Red (25) and the hexafluoro derivative 27—would serve as desirable, further red-shifted scaffolds for pH sensors or fluorogenic molecules, including single- or dual-input logic gates⁴¹ and reaction-based indicators.²³

Synthesis of Si-Rhodamines. The substantially shorter synthetic route to SiFl derivatives inherently provided us with one avenue to quickly prepare JF₆₄₆ derivatives through Pd-catalyzed C–N cross-coupling of SiFl ditriflate (Figure 1a).¹⁵ In addition, we explored whether the same strategy could be applied to directly access SiRh dyes from the metalation of analogous bis(5-amino-2-bromophenyl)silanes. We sought to not only access JF₆₄₆ itself but also demonstrate the generality of a bis-metalation/addition route to access a variety of SiRh dyes with diverse substitution patterns, both on the aniline nitrogens and elsewhere on the scaffold. We began by preparing a small set of bis(5-amino-2-bromophenyl)silanes that included the necessary precursors for the synthesis of bis(azetidiny)-SiRh dyes (31a,b, Table 1) and those with other amino substituents (31c,d). These substrates were easily prepared in 2–3 steps from commercially available starting materials, as shown in Table 1. Lithium-bromide exchange of 3-bromoanilines 29a–d with *n*-BuLi and addition to dichlorodimethylsilane yielded bis(3-aminophenyl)silanes 30a–d. Regioselective *para*-bromination was achieved as before with NBS in DMF to afford dibromides 31a–d in good to excellent overall yield (Supporting Information).

Beginning with 31a and phthalic anhydride, we once again performed a brief screen of reaction conditions for the exchange/transmetalation/addition reaction sequence (Table S2). As before, Li/Br-exchange with excess *t*-BuLi, transmetalation with MgBr₂·OEt₂, and subsequent electrophile addition provided the highest yields of the Si-rhodamine products. Slow addition of the anhydride at –10 °C was critical to avoid the formation of side products resulting from the addition of one bis(aryl Grignard) species to two molecules of anhydride. We note that attempts to directly form the arylmagnesium species from the dibromide with several Grignard reagents—including *i*-PrMgCl·LiCl and *i*-PrBu₂MgLi—were sluggish and gave poor yields. Application of this protocol to 31a and phthalic anhydride afforded JF₆₄₆ (3) in 55% yield (Table 1). When compared to our previous synthesis of JF₆₄₆ (11 steps, 4.6% yield),¹⁵ this four-step sequence represents a nearly 10-fold improvement in yield (44% overall yield from 3-bromiodobenzene). Each of the four dibromides (31a–d) was well-tolerated in combination with phthalic or tetrafluorophthalic anhydride, providing access to 2',7'-difluoro-JF₆₄₆ (32), Si-tetramethylrhodamine (SiTMR, 33),⁴⁶ and bis(azepanyl)-SiRh (34), as well as their 4,5,6,7-tetrafluorinated analogues 35–38, in moderate to good yield (40–66%). We note that previous efforts to synthesize 4,5,6,7-tetrafluoro-SiTMR (37) through an aryllithium addition to a Si-anthrone were unsuccessful.⁵⁵ The relatively facile syntheses of the tetrafluorinated congeners of JF₆₄₆ and SiTMR (35 and 37) demonstrate the complementarity of this strategy and the ability to assemble previously inaccessible SiRh derivatives. We could also use this approach with another reactant bearing an electrophilic, halogenated aryl system—tetrachlorophthalic anhydride—which afforded 4,5,6,7-tetrachloro-JF₆₄₆ (39, 44% yield). In this case, transmetalation to the magnesium adduct was essential, as direct reaction of the bis-aryllithium species with tetrachlorophthalic anhydride afforded only trace product. The reaction scope also encompassed a more sterically encumbered anhydride (3,6-dimethylphthalic anhydride) and a heterocyclic anhydride (3,4-thiophenedicarboxylic anhydride) to yield 40 (63%) and 41 (30%), respectively. Sulfo-JF₆₄₆ (42)—which bears an *ortho*-sulfonate on the bottom ring instead of the typical *o*-carboxylate—was likewise synthesized

when 2-sulfobenzoic acid cyclic anhydride was used as the electrophile. In this case, higher yields were obtained by using the bis-aryllithium directly, without the MgBr₂·OEt₂ additive. Finally, succinic anhydride was a modest substrate for this reaction, giving a low yield (9%) but nonetheless providing access to succinyl-JF₆₄₆ (“S-JF₆₄₆”, 43), the first silicon analogue of succinyl-fluoresceins or -rhodamines.⁶⁸

As demonstrated by the synthesis of 6-carboxy-SiFl (28, Figure 2a), methyl esters are also suitable electrophilic substrates for the dibromide exchange/addition reaction. We briefly explored the scope of methyl benzoates and related esters as a means of accessing various Si-rosamines and Si-pyroneins (Table 1, right column). When using esters as electrophiles, direct addition of the bis-aryllithium species to the esters consistently provided higher yields of the Si-xanthenes products than transmetalation to magnesium and addition of the bis(aryl Grignard). Reaction of 31a with *t*-BuLi and several methyl benzoates provided Si-rosamines 44, 45, and 47–49 in good to excellent yield (58–88%); these included analogues containing an *ortho*-hydroxyl substituent (48) and a pyridine (49). Not surprisingly, the highly hindered methyl 2,6-dimethylbenzoate provided only a modest amount of the corresponding Si-rosamine (46, 4%). Small, simple, nonbenzoate esters—methyl formate and a monoprotected ethyl oxalate—also underwent reaction with the bis-aryllithium of 31a to yield the compact Si-pyronein dyes 50 and 51.⁴² As with SiFl derivatives, the presence of a carboxyl handle on SiRh dyes is often critical for biological utility. We expected that 6-carboxy-JF₆₄₆ would be accessible by employing the same bis-OBO-protected methyl 2,5-dicarboxybenzoate (17) used previously (Figure 2a, Table 1). Li/Br-exchange of 31a, addition of 17, and deprotection using atypical hydrolysis conditions (Supporting Information) afforded the valuable 6-carboxy-JF₆₄₆ (52) in 49% yield, constituting a succinct route to this useful fluorophore (five steps, 39% overall yield). Likewise, 6-carboxy-SiTMR (53) was prepared in a straightforward fashion from 31c and a bis-oxazoline⁴⁶ methyl benzoate, affording a 53% yield after oxazoline removal by HCl. We note the oxazoline protecting group is not compatible with the azetidiny rhodamine system due to the harsh deprotection conditions (6 N HCl, 80 °C, 12 h) required for its removal.

Spectral Properties of Si-Rhodamines. Having synthesized a substantial panel of SiRh dyes and related fluorophores (32, 34–53), we evaluated their spectral properties and compared them to existing dyes such as JF₆₄₆ (3) and SiTMR (33).^{15,46} The data for selected compounds are given in Table 2; a comprehensive listing of all spectral properties can be found in Table S3 (Supporting Information). As previously described, SiRh dyes typically exhibit low visible absorbance in aqueous solution due to a shift in the lactone–zwitterion equilibrium to the closed, colorless, lactone form. For example, JF₆₄₆ (3) exhibits $\lambda_{\text{max}}/\lambda_{\text{em}} = 646 \text{ nm}/664 \text{ nm}$ and a quantum yield (Φ) of 0.54, but its extinction coefficient in water is low ($\epsilon_{\text{water}} = 5600 \text{ M}^{-1} \text{ cm}^{-1}$). To further compare the various Si-rhodamines, we measured the visible absorbance of the dyes in acidic media (ethanol or 2,2,2-trifluoroethanol with 0.1% v/v TFA), which shifts xanthenes dyes to the zwitterionic (open) form and provides a reasonable estimate of a maximal extinction coefficient (ϵ_{max}).^{69,70} For example, the tetrafluorinated analogue of JF₆₄₆ (35) exhibited a ~20 nm red shift ($\lambda_{\text{max}}/\lambda_{\text{em}} = 669 \text{ nm}/682 \text{ nm}$), but a somewhat lower quantum yield ($\Phi = 0.37$) compared to JF₆₄₆. More importantly, 35 was highly absorbing in aqueous solution and exhibited an

Table 2. Spectroscopic Data for Selected Si-Rhodamines, Si-Rosamines, and Si-Pyronines^a

	dye	λ_{\max} (nm)	λ_{em} (nm)	ϵ_{water} ($\text{M}^{-1}\text{cm}^{-1}$)	ϵ_{max} ($\text{M}^{-1}\text{cm}^{-1}$) ^a	Φ
azetidinyl SiRh	3	646	664	5,600	152,000	0.54
	35	669	682	112,000	116,000	0.37
	39	674	685	9,870	84,500	0.14
	41	650	667	113,000	149,000	0.40
	42	654	670	124,000	139,000	0.51
	43	652	668	21,200	126,000	0.25
SiTMR	33	643	662	28,200	141,000	0.41
	37	667	682	132,000	139,000	0.31
azepanyl SiRh	34	657	674	2,200	185,000	– ^b
	38	683	698	15,500	215,000	0.10
Si-rosamine and Si-pyronine	44	648	662	116,000	–	0.20
	45	649	663	118,000	–	0.47
	48	651	666	136,000	–	0.48
	50	636	649	97,100	–	0.62
	51	641	657	120,000	–	0.26

^aAll properties (except ϵ_{max}) taken in 10 mM HEPES pH 7.3.

^bExtinction coefficient as measured in acidic alcohol (ethanol or 2,2,2-trifluoroethanol with 0.1% v/v TFA). ^cQuantum yield could not be determined due to low aqueous solubility and predominance of the closed form in water.

extinction coefficient ($\epsilon_{\text{water}} = 112\,000\ \text{M}^{-1}\ \text{cm}^{-1}$) nearly the same as ϵ_{max} ($116\,000\ \text{M}^{-1}\ \text{cm}^{-1}$), likely due to a significant shift in the open–closed equilibrium. On the basis of its λ_{max} we named this fluorophore “Janelia Fluor 669” (JF₆₆₉). Tetrachlorination of the bottom ring had a much smaller effect on the lactone–zwitterion equilibrium, producing a dye (39) with a lower absorbance in water ($\epsilon_{\text{water}} = 9\,870\ \text{M}^{-1}\ \text{cm}^{-1}$) and a substantially decreased $\Phi = 0.14$, albeit with a larger red-shift in wavelengths ($\lambda_{\text{max}}/\lambda_{\text{em}} = 674\ \text{nm}/685\ \text{nm}$). The effect of 4,5,6,7-tetrafluorination was consistent across different Si-rhodamines. Whereas SiTMR (33) had a modest $\epsilon_{\text{water}} = 28\,200\ \text{M}^{-1}\ \text{cm}^{-1}$ compared to its $\epsilon_{\text{max}} = 141\,000\ \text{M}^{-1}\ \text{cm}^{-1}$, tetrafluoro analogue 37 was strongly shifted to the open form in solution ($\epsilon_{\text{water}} = 132\,000\ \text{M}^{-1}\ \text{cm}^{-1}$, $\epsilon_{\text{max}} = 139\,000\ \text{M}^{-1}\ \text{cm}^{-1}$), with similar 20–24 nm bathochromic shifts for λ_{max} (667 nm) and λ_{em} (682 nm). The same result was observed for the two bis(azepanyl)-Si-rhodamines 34 and 38. The JF₆₄₆ analogues with 2',7'-difluoro substitution (32, 36) and 4,7-dimethyl compound 40 were poorly soluble and strongly shifted to the closed form in most solvents, resulting in extremely low or unmeasurable ϵ_{water} values (Table S3).

Modifications beyond halogenation could significantly alter the spectral properties and open–closed equilibrium of 3. Replacement of the pendant phenyl ring with a thiophene provided a thienyl-JF₆₄₆ (41) with wavelengths similar to JF₆₄₆ ($\lambda_{\text{max}}/\lambda_{\text{em}} = 650\ \text{nm}/667\ \text{nm}$) and a slightly lower quantum yield ($\Phi = 0.40$). Its equilibrium, however, was strongly shifted to the zwitterionic form, as demonstrated by a strong aqueous absorbance ($\epsilon_{\text{water}} = 113\,000\ \text{M}^{-1}\ \text{cm}^{-1}$) similar to ϵ_{max} ($149\,000\ \text{M}^{-1}\ \text{cm}^{-1}$). A similarly dramatic effect was seen with the *ortho*-sulfonate analogue (sulfo-JF₆₄₆, 42), the azetidinyl analogue of Berkeley Red,⁵² which preserved the higher quantum yield ($\Phi = 0.51$) of JF₆₄₆ but was almost exclusively open in water ($\epsilon_{\text{water}} = 124\,000\ \text{M}^{-1}\ \text{cm}^{-1}$, $\epsilon_{\text{max}} = 139\,000\ \text{M}^{-1}\ \text{cm}^{-1}$). The unusual S-JF₆₄₆ (43), which contains an ethylene linker in place of the aryl ring, was more akin to JF₆₄₆; it displayed $\lambda_{\text{max}} = 652\ \text{nm}$, $\lambda_{\text{em}} = 668\ \text{nm}$, and $\epsilon_{\text{water}} =$

21 200 $\text{M}^{-1}\ \text{cm}^{-1}$ but showed a lower quantum yield of $\Phi = 0.25$.

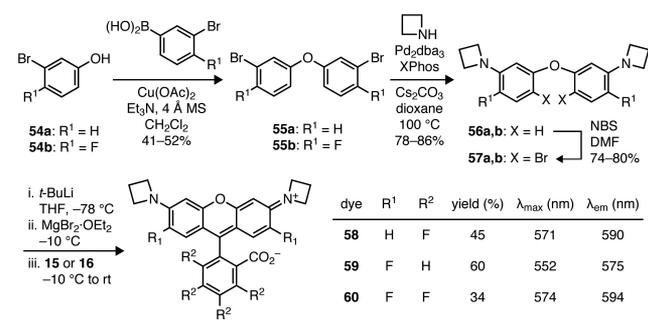
The Si-rosamines (44–49) and Si-pyronines (50, 51) do not exhibit the open–closed equilibrium, making their spectral characterization more straightforward (Table 2, Table S3). The Si-rosamines all showed λ_{max} and λ_{em} values near 650 and 664 nm, respectively, although the pyridine 49 was slightly red-shifted ($\lambda_{\text{max}}/\lambda_{\text{em}} = 656\ \text{nm}/670\ \text{nm}$). The extinction coefficients ranged from 89 600 $\text{M}^{-1}\ \text{cm}^{-1}$ (dimethyl analogue 46) to 136 000 $\text{M}^{-1}\ \text{cm}^{-1}$ (*o*-hydroxyl analogue 48), with most derivatives clustered near 115 000 $\text{M}^{-1}\ \text{cm}^{-1}$. Unsubstituted phenyl derivative 44 displayed a lower quantum yield ($\Phi = 0.20$) than the other Si-rosamines. Installation of one *ortho*-substituent was sufficient to achieve a significant recovery in quantum yield with the other Si-rosamines (45–49) all exhibiting $\Phi \approx 0.50$. The small, compact Si-pyronine 50—which entirely lacks a 9-substituent—showed a surprisingly high quantum yield for a Si-xanthene dye ($\Phi = 0.62$), with blue-shifted wavelengths ($\lambda_{\text{max}}/\lambda_{\text{em}} = 636\ \text{nm}/649\ \text{nm}$) relative to the other Si-dyes and $\epsilon = 97\,100\ \text{M}^{-1}\ \text{cm}^{-1}$. Dye 50 is also 5-fold brighter than the tetramethyl-Si-pyronine—the original Si-xanthene dye reported by Fu ($\epsilon = 64\,200\ \text{M}^{-1}\ \text{cm}^{-1}$, $\Phi = 0.18$).⁴² The addition of a carboxyl group in 51—a potential functional handle—improved absorptivity ($\epsilon = 120\,000\ \text{M}^{-1}\ \text{cm}^{-1}$) but decreased quantum yield ($\Phi = 0.26$).

Altogether, this collection of fluorophores (particularly 3, 32–43) demonstrates several techniques for structural modification that significantly alter the open–closed equilibrium of Si-rhodamines. Although the propensity of Si-rhodamines like SiTMR and JF₆₄₆ to close in an aqueous environment can be exploited to prepare fluorogenic labels,^{15,46} it also limits their utility in other contexts. The modifications to the pendant aryl ring that stabilize the fluorescent, zwitterionic form—sulfonation (42), use of smaller heterocycles (41), or fluorination (35, 37, 38)—should allow for an expansion of the utility of Si-rhodamines as more general cellular stains, indicators, and labels that retain the brightness and red-shifted spectra of the Si-xanthene fluorophores.

Synthesis of Fluorinated Classic Rhodamines. Having established the bis(2-bromophenyl)silane route as a general strategy for the synthesis of SiFl and SiRh dyes, we considered whether this protocol might also be useful for the preparation of classic, oxygen-containing rhodamines. Although reaction of resorcinol-derived aryl Grignards with methylbenzoates has been employed to prepare fluorone dyes,^{71,72} fluoresceins and rhodamines are most commonly prepared via the acid-mediated condensation of resorcinols or 3-aminophenols with anhydrides.⁵ Unfortunately, the harsh conditions necessary for this synthesis severely limit the type of chemical functionality that can be incorporated into the rhodamine structure. For example, the azetidinyl rhodamine based Janelia Fluor dyes cannot be prepared via this route due to the propensity for the four-membered rings to open under strong acid. The Pd-catalyzed cross-coupling of fluorescein ditriflates with azetidines was instead used to access dyes like JF₅₄₉.¹⁵ The scope of the cross-coupling is quite broad, but rhodamines fluorinated on the xanthene ring (58, Scheme 2), the pendant phenyl ring (59) or both (60) proved elusive due to the reactivity of the fluorinated fluorescein ditriflates under cross-coupling conditions.

As demonstrated with fluorinated SiFl (Figure 2) and SiRh (Table 1) derivatives, the dibromide approach is compatible with fluorinated starting materials. We therefore applied this synthetic route to synthesize fluorinated rhodamine dyes 58–

Scheme 2. Extension of the Dibromide Approach to Fluorinated Rhodamines



60 in only four steps each (Scheme 2). The necessary brominated diphenyl ethers **57a,b** were prepared by Chan–Lam coupling^{73–75} of 3-bromophenols **54a,b** and 3-bromophenyl-boronic acids, followed by cross-coupling with azetidines and consistently clean NBS bromination.⁷⁶ The same *t*-BuLi/MgBr₂·OEt₂ protocol and addition to phthalic anhydride (**15**) or tetrafluorophthalic anhydride (**16**) provided the fluorinated rhodamines **58–60** in moderate yields (34–60%). The new 4,5,6,7-tetrafluororhodamine **65**, which we named “Janelia Fluor 571” (JF₅₇₁), exhibited the expected ~20 nm shift in spectral properties (λ_{max}/λ_{em} = 571 nm/590 nm, Scheme 2) relative to JF₅₄₉ (λ_{max}/λ_{em} = 549 nm/571 nm).¹⁵ Fluorination at the 2' and 7' positions (**59**, JF₅₅₂) elicits a smaller change in spectral properties (λ_{max}/λ_{em} = 552 nm/575 nm) and the 2',4,5,6,7,7'-hexafluororhodamine (**60**, JF₅₇₄) shows an additive shift in spectral properties (λ_{max}/λ_{em} = 574 nm/594 nm). All the fluorinated dyes maintained the high brightness of the parent JF₅₄₉ (Table S3), establishing the utility of fluorination as a strategy to fine-tune spectral properties without adversely affecting ε or Φ. More generally, this straightforward and modular synthesis complements existing methods for the preparation of traditional rhodamines and presents multiple opportunities for the preparation of compounds beyond **58–60**, whether through incorporation of functionality into the simple phenyl starting materials or the attachment of different amines in the C–N cross-coupling.

Fluorinated SiRh Dyes As Biomolecular Labels. We then explored the use of selected new SiRh dyes as biomolecular labels in fluorescence imaging experiments. Previous work has demonstrated that xanthene dyes with halogenated pendant rings are facile substrates for nucleophilic aromatic substitution reactions with thiols.^{9,77} This provides an alternate method for bioconjugation that can obviate the need for de novo incorporation of synthetically problematic functional handles like carboxylates, maleimides, or haloacetamides. We found that the tetrafluorinated Si-rhodamines can be derivatized in this way (Figure 3), providing another use for this structural modification beyond manipulation of spectral and chemical properties. For example, JF₆₆₉ (**35**) can be directly reacted with the commercially available thiol-containing HaloTag ligand under mild conditions (DIEA, DMF) to afford a JF₆₆₉–HaloTag ligand (**61**) in a single step. The substitution reaction appeared to be highly dependent on the open–closed equilibrium; JF₆₆₉ underwent rapid conversion to thioether product (<5 min to completion) in organic solvents, where the dye predominantly adopts the closed form. Incubation of JF₆₆₉ with thiol in aqueous media, however, resulted in negligible product after several hours (<1% after 4 h, Figure S2). We could also append a more traditional amine-reactive handle by

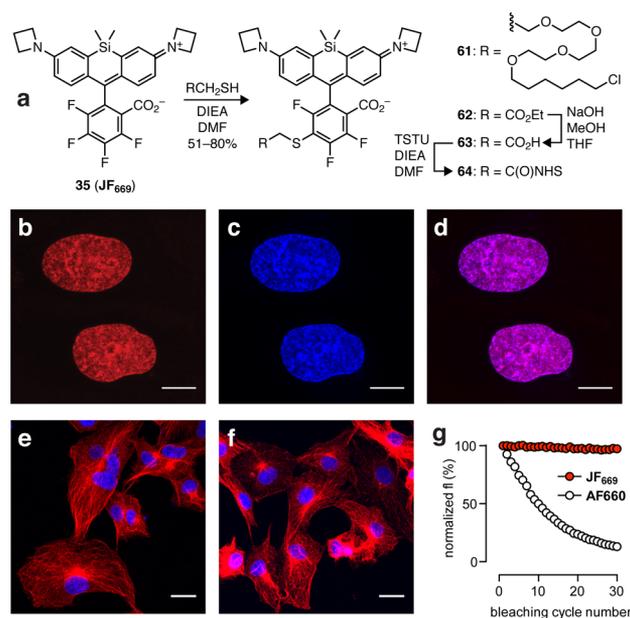


Figure 3. Cellular imaging with thioether derivatives of JF₆₆₉. (a) Synthesis of thioethers **61** and **64** via S_NAr of JF₆₆₉ (**35**) with thiols. (b–d) Confocal maximum projection images of live, washed U2OS cells expressing HaloTag-H2B, incubated with JF₆₆₉-thio-HaloTag ligand **61** and counterstained with Hoechst 33342: (b) JF₆₆₉, red; (c) Hoechst 33342, blue; (d) merge. Scale bars = 10 μm. (e–f) Confocal images of fixed COS7 cells with immunolabeled microtubules (red), counterstained with Hoechst 33342 (blue): (e) JF₆₆₉-antibody conjugate from **64**; (f) Alexa Fluor 660-antibody conjugate. Scale bars = 20 μm. (g) Photostability of JF₆₆₉ and AF660, as represented by the normalized decrease in fluorescence signal after repeated bleaching cycles. Performed on COS7 cells immunolabeled with dye-antibody conjugates.

reaction of JF₆₆₉ with ethyl thioglycolate and two-step conversion of the resulting ethyl ester (**62**) via carboxylic acid **63** to the NHS ester (**64**). The thioether products exhibited spectral properties nearly identical to JF₆₆₉ (**62**, **63**, Table S3). U2OS cells expressing a HaloTag-histone H2B protein fusion were incubated with ligand **61** and Hoechst 33342 followed by brief washing; we observed brightly labeled nuclei with excellent colocalization and low background (Figure 3b–d), demonstrating that this new label retains the cell permeability and selective labeling of JF₆₄₆–HaloTag ligand¹⁵ while requiring only five synthetic steps. As an additional example of the utility of fluorinated Si-rhodamine labels, we performed immunolabeling of tubulin in fixed COS7 cells using a secondary antibody labeled with the *N*-hydroxysuccinimidyl esters of either Janelia Fluor 669 (JF₆₆₉–NHS, **64**) or Alexa Fluor 660 (AF660–NHS). Both dye–antibody conjugates were effective immunofluorescence labels for imaging of tubulin (Figure 3e,f). The photostabilities of the two dyes were also compared in matched conditions. Whereas the fluorescence of Alexa Fluor 660 was reduced to 13% after 30 bleaching cycles, JF₆₆₉ displayed comparatively excellent photostability, retaining 97% fluorescence after the same number of cycles (Figure 3g). These data showcase the excellent photostability of Si-rhodamine dyes compared to other far-red fluorophore types.

A Far-Red Membrane Stain. Finally, we applied our chemistry to fine-tune a lipid probe for cellular imaging. In a previous report, we briefly described the serendipitous behavior of the bis(azepanyl)-rhodamine (**65**, “Potomac Yellow”, Figure

4a) as an effective internal membrane stain for super-resolution microscopy.⁸ Red-shifted congeners of Potomac Yellow would

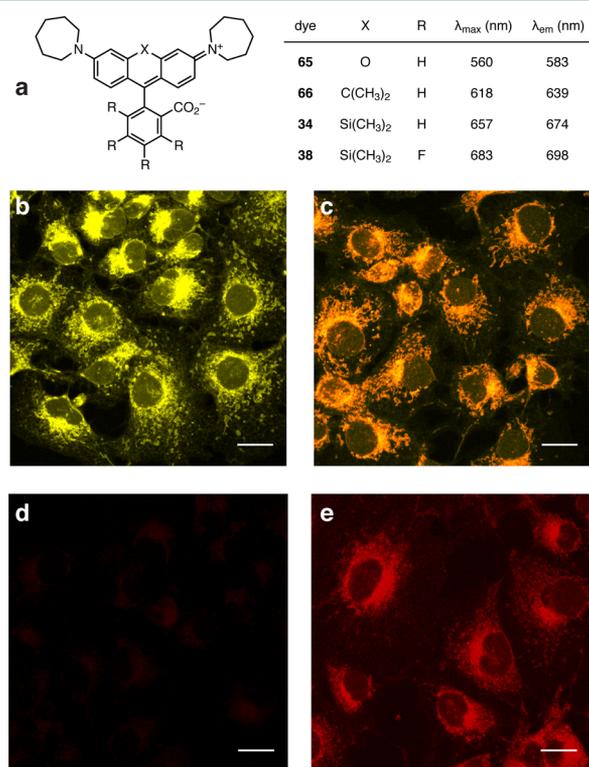


Figure 4. Bis(azepanyl)rhodamines (“Potomac” dyes) as internal membrane stains. (a) Structures and $\lambda_{\text{max}}/\lambda_{\text{em}}$ for Potomac Yellow (65), Potomac Orange (66), Si-rhodamine 34, and Potomac Red (38). (b–e) Confocal microscopy of fixed COS7 cells stained with (b) Potomac Yellow (65), (c) Potomac Orange (66), (d) Si-rhodamine 34, and (e) Potomac Red (38). Images d and e were taken under the same microscopy settings; scale bars = 20 μm .

be desirable for multicolor imaging experiments and those requiring deeper tissue penetration. We therefore tested the bis(azepanyl)-Si-rhodamine 34 (Table 1, Figure 4a), which exhibited the expected ~ 100 nm bathochromic shift compared to 65 ($\lambda_{\text{max}}/\lambda_{\text{em}} = 560$ nm/583 nm). The bis(azepanyl)-carborhodamine 66 was also synthesized (Figure 4a, Supporting Information), as it was expected to exhibit spectra intermediate to those of 65 and 34.⁴⁰ Spectroscopic evaluation confirmed the anticipated wavelength shifts, with 66 exhibiting $\lambda_{\text{max}}/\lambda_{\text{em}} = 618$ nm/639 nm and 34 showing $\lambda_{\text{max}}/\lambda_{\text{em}} = 657$ nm/674 nm (Table 2). When 65, 66, and 34 were compared by staining fixed COS7 cells, the rhodamine and carborhodamine analogues (65 and 66) displayed similarly excellent membrane staining and high fluorescence (Figure 4b,c). However, the azepane-substituted Si-rhodamine 34 showed relatively low fluorescence intensity even under high excitation laser power (Figure 4d). We attributed this to the predominance of the closed form of 34 in solution, which suggested that structural modification to shift the equilibrium to the open form would likely improve its performance as a membrane stain. We therefore tested tetrafluorinated SiRh analogue 38 based on its 7-fold higher ϵ_{water} (15 500 $\text{M}^{-1} \text{cm}^{-1}$) relative to 34 ($\epsilon_{\text{water}} = 2200 \text{M}^{-1} \text{cm}^{-1}$; Tables 1 and 2). Although dimmer than 65 and 66 due to its relatively low ϵ_{water} value and suboptimal excitation on the microscope (633 nm), compound 38 demonstrated superior staining of COS7 cell internal

membranes compared to Si-rhodamine 34 (Figure 4e). Because of its far-red wavelengths and broad potential utility as a cell-permeable stain, we named 38 “Potomac Red” (à la Nile Red⁷⁸). The carborhodamine analogue 66 was likewise christened “Potomac Orange”. These data demonstrate the value of modulating both the nitrogen substituents and pendant phenyl ring of rhodamine dyes to optimize imaging probes.

CONCLUSIONS

The xanthene dyes are ubiquitous throughout biological imaging. The silicon-containing analogues, Si-fluoresceins and Si-rhodamines, have attracted considerable interest due to their red-shifted spectra, excellent brightness, and high photostability. These properties, along with the unique shifted open–closed equilibrium, make them valuable scaffolds for fluorogenic probes and cell-permeable labels. Nevertheless, synthetic challenges have stymied the advancement and improvement of this dye type, particularly with SiRh fluorophores. Here, we have described a new, general strategy for the efficient preparation of SiFl and SiRh from simple dibromide intermediates. By reversing the synthons of the typical Si-xanthene synthesis (Figure 1), we developed an electronically matched protocol where the metal/bromide exchange of bis(2-bromophenyl)silanes is followed by double addition to anhydrides and esters, affording SiFl and SiRh dyes in fewer synthetic steps and greater overall yields. We explored modulation of the reactivity of the initial bis-aryllithium intermediate by transmetalation to magnesium. Direct reaction of the aryllithium species proved better with electron-poor dibromides (e.g., 12c, Figure 2) or with simple ester electrophiles. The $\text{MgBr}_2 \cdot \text{OEt}_2$ additive resulted in higher yields with anhydride electrophiles, especially halogenated phthalic anhydrides. As a proof-of-concept, we first applied this approach to SiFl (1), achieving a concise (five-step) and high-yielding (48%) synthesis. Incorporation of fluorines into the requisite bis(5-alkoxy-2-bromophenyl)silanes and/or the anhydride electrophile allowed for quick access to several fluorinated derivatives of SiFl (24–27, Figure 2). Higher degrees of fluorination resulted in larger reductions in pK_a relative to the unsubstituted SiFl and provided new scaffolds—such as Maryland Red (2',4',5',7'-tetrafluoro-SiFl, 25)—with improved properties for use as high-contrast, biologically useful fluorogenic probes and pH sensors.

This synthetic approach could be extended to SiRh-type dyes with broad scope (Table 1) and further applied to synthesize new fluorinated derivatives of classic rhodamines (Scheme 2). Metalation of bis(5-amino-2-bromophenyl)silanes and addition to functionalized anhydride and ester electrophiles furnished existing and novel Si-rhodamines, Si-rosamines, and Si-pyroneins. In addition to providing a faster, more efficient route to known dyes like bis(azetidyl)-SiRh (JF₆₄₆, 3), this strategy allowed for perturbation of the spectral properties of Si-rhodamines through substitution or replacement of the bottom *ortho*-carboxyaryl ring. Sulfonated, heteroaromatic, and tetrafluorinated analogues of JF₆₄₆ exhibited substantially improved visible absorbance in aqueous solution, due to shifts in the open–closed equilibrium (Table 2). The effect of tetrafluorination was general and also induced a convenient 25 nm red-shift in wavelengths as exemplified by the previously inaccessible 4,5,6,7-tetrafluoro-SiTMR (37). This modification allowed facile conjugation via fluoride-thiol substitution to yield cell-permeable JF₆₆₉–HaloTag ligand (61) and photostable antibody label JF₆₆₉–NHS (64, Figure 3). This modification

was also critical in the development of the novel membrane stain Potomac Red (38, Figure 4). Altogether, the modularity, scope, and divergent nature of this approach should further enable fine-tuning of the chemical and spectral properties of Si-fluoresceins, Si-rhodamines, and other xanthenoid dyes for an ever-expanding range of applications.

■ ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: [10.1021/acscentsci.7b00247](https://doi.org/10.1021/acscentsci.7b00247).

Methods for chemical synthesis, optical spectroscopy, and microscopy; characterization data for all new compounds; Figures S1 and S2; Tables S1–S3 (PDF)

■ AUTHOR INFORMATION

Corresponding Author

*E-mail: lavisl@janelia.hhmi.org.

ORCID

Luke D. Lavis: [0000-0002-0789-6343](https://orcid.org/0000-0002-0789-6343)

Notes

The authors declare the following competing financial interest(s): J.B.G and L.D.L have filed patent applications on azetidine-substituted fluorophores.

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