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Rare-earth separation using bacteria

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16 17	Keywords: Roseobacter; rare-earth elements; lanthanides; recycling; separation.

18 ABSTRACT

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The rare-earth elements are critical to many green energy technologies but are difficult to 20 separate from one another because of their chemical similarity. We demonstrate an alternative, 21 biogenic method based on lanthanide adsorption to the bacteria Roseobacter sp. AzwK-3b, 22 immobilized on an assay filter, followed by subsequent desorption as a function of pH. The 23 elution desorption data suggests that the basicity of the individual lanthanides is important in 24 determining their desorption behavior. It is found that by pre-protonating the bacteria it is 25 possible to concentrate a solution of equal concentrations of each lanthanide to nearly 50% of the 26 27 three heaviest lanthanides, Tm, Lu and Yb in just two passes. This surpasses existing industrial 28 practice. The findings suggest that there is an opportunity to harness the diversity of bacterial surface chemistry to separate and recover technologically important rare-earth metals in an 29 30 environmentally benign manner.

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32 INTRODUCTION

It is widely recognized that the rare-earth lanthanide elements (La through Lu) are crucial 33 constituents in advanced materials for many existing and future energy technologies ¹. The rare-34 earths, notably Dy, Nd and Sm, are used, for instance, in high-energy density permanent magnets 35 in electric motors and generators such as those in electric vehicles and wind turbines 2,3 . Eu and 36 Tb are used in phosphors for solid state lighting ⁴, and La and Ce, for instance, are used as anode 37 materials in nickel metal hydride batteries. Unfortunately, because the lanthanides are chemically 38 39 similar, being trivalent, and having similar ionic radii, they are difficult to separate from one another by physical or chemical means. The dependence of many green energy technologies on 40 the lanthanides, coupled with the challenges associated with their extraction and recovery, led 41 the U.S. Department of Energy to classify six of the lanthanides as either critical or near-critical 42 elements ⁵. This criticality as well as the search for more environmentally benign processing 43 motivates the need for new methods of lanthanide separation and recovery, including in 44 recycling. In this work, an alternative approach based on microbial biosorption and desorption 45 as a function of pH is described. 46

The standard industrial method of separating lanthanides, after ore processing ⁶ to 47 produce an aqueous mixture of the lanthanides, usually as chlorides, uses solvent extraction. In 48 this process the solution is combined with an immiscible organic liquid such as EHEHPA (2-49 ethylhexyl phosphonic acid mono-2-ethylhexyl ester)⁶. The lanthanide ions partition between 50 the organic and aqueous phases based on their basicity. In turn, these differences produce 51 different solubilities in the two liquid phases. Then, the aqueous and organic liquids are isolated 52 53 and the lanthanides are recovered from each. To increase the concentration of the recovered elements, the enriched solutions are continuously fed through numerous solvent extraction stages 54 until the desired purity is reached 6 . 55

⁵⁶ Up to now, biosorption of metals to bacteria has primarily been of interest for the ⁵⁷ remediation of toxic elements, such as As, Pb and Cd, from waste water as well as to limit the ⁵⁸ release of metals from mine drainage streams. These environmentally important applications ⁵⁹ have motivated extensive studies of biosorption of toxic elements and more common metals, ⁶⁰ such as Cu, Zn, and Ni, as well as the underlying binding mechanisms ^{7–9}. Recently, however, a ⁶¹ limited but convincing literature has shown that a number of the individual lanthanides can ⁶² biosorb to bacterial surfaces ^{10–16}.

In this work, we show that not only do all the lanthanides biosorb from a mixed lanthanide solution but they can then be separated under semi-continuous flow conditions with decreasing pH washes. By systematically varying the wash pH after biosorption, different lanthanides from a mixed lanthanide solution can be separated by preferentially desorbing them from the bacterial surface. We illustrate this using *Roseobacter* sp. AzwK-3b, a gram-negative marine bacterial strain whose genus has been shown to be a strong metal absorber ¹⁷.

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70 MATERIALS AND METHODS

Media and reagents. A mixed lanthanide solution (Accutrace, New Haven, CT), a calibration standard for ICP-MS, was used as the base solution for all the work reported here. It contains 10 µg/mL of each lanthanide (except Pm), as well as Sc, Y, and Th, all dissolved in 2% nitric acid. For all the assays, this solution was first diluted with deionized water and neutralized to pH 6.0

to a concentration of 2 μ g/mL.

Roseobacter sp. AzwK-3b is a bacterial strain from Elkhorn Slough, a coastal estuary close to Monterey Bay, CA ¹⁸. It was grown in artificial seawater (ASW) first sterilized by autoclaving at 120°C for 15 min. A single stock of *Roseobacter* sp. AzwK-3b was created by inoculating 1 L of sterile ASW with *Roseobacter* sp. AzwK-3b and allowing it to incubate at 37°C for approximately 2 months. The biomass was kept refrigerated, and was sterilely removed from this stock as wet biomass for all the experiments. When dried, the mass of bacteria was found to be 0.05 mg/mL of media.

Continuous flow filtration assay. The assay was developed to quantify lanthanide biosorption 83 as well as exposing the bacteria and biosorbed lanthanides to various pH washes. 2mL of the 84 bacterial media (~0.1 mg) were immobilized on a 25 mm diameter hydrophilic, polypropylene 85 filter (Pall, Port Washington, NY, GHP Acrodisc) and a syringe pump was used to flow solutions 86 past the bacteria. The filter was selected because its average pore size $(0.2 \ \mu m)$ was smaller than 87 the diameter of the bacteria (0.8 µm). As described in the Supporting Information, a constant, 88 optimized flow rate of 2.5 mL/min was used for all the assays and it was demonstrated that no 89 biosorption occurred on the filter absent the bacteria. The biosorption step consisted of passing 1 90 mL of the mixed lanthanide solution through the filter. This was followed by a 5 mL deionized 91 water wash (pH 7) to remove any lanthanides not bound to the bacteria. For the desorption, a 92 series of 5 mL nitric acid solutions, from pH 6 to pH 1.5, in intervals of pH 0.5, was successively 93 pumped past the bacteria on the filter. 94

ICP-MS. The masses of the lanthanides absorbed and desorbed were determined by ICP-MS of
 their concentrations in 5 mL aliquots.

97 Pre-protonation. The bacterial surface was pre-protonated in the same apparatus using 5 mL
98 solutions of pH 2.5 nitric acid.

Lanthanide separation. The same flow method was used but with additional passes (stages)
over fresh bacteria pre-protonated with different pH washes as described in the flow diagram in
the Supporting Information, Fig S2.

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103 RESULTS AND DISCUSSION

The biosorption of the individual lanthanides to the *Roseobacter* sp. AzwK-3b bacteria from equi-concentration lanthanide solutions at pH 7 is shown in Figure 1. The bacteria strongly absorbed each lanthanide with a slight statistical preference for the middle lanthanides. The total biosorption was found to vary from one batch of bacteria to another. We attributed this to variations in the effective bacterial surface area exposed to the fluid flow in the assays resulting from variations in the local density of the bacteria immobilized on the filter. Despite this, the relative values within the lanthanide series of each biosorption run were consistent.

After adsorption, the bacteria were washed at successively decreasing pH. The mass of 111 each lanthanide desorbed is shown in Figure 2. The data indicates that a larger fraction of the 112 lighter lanthanides desorbed with the highest pH washes, while the reverse is true for the lowest 113 Moreover, comparison of the masses desorbed indicates that the heaviest pH washes. 114 lanthanides, in particular Tm, Yb and Lu, were preferentially desorbed at the lowest pH's. 115 Comparison of the data for the heaviest, and smallest lanthanide, Lu, with the lightest and largest 116 lanthanide ion, La, indicates that twenty-five times greater mass of Lu desorbed at the lowest pH 117 than La. The variation was quantified by a desorption ratio, RAB, the ratio of the desorbed masses 118 of two different lanthanides, A and B, at the same pH. The equivalent separation factor, α_{AB} , 119 used in other branches of separation chemistry ¹⁹, is the ratio $(R_{AB})_1/(R_{AB})_2$ where the subscripts 120 refer to the pH at which the desorption masses are compared. For illustration, the separation 121 factors between four pairs of neighboring lanthanides are compared in Table S1 in Supporting 122 Information. 123

The biosorption and pH desorption results are consistent with lanthanide ions binding to, 124 and desorbing from, sites on the bacterial surface according to their acid dissociation constants 125 (pK_a's). [Strictly speaking, the pK_a of a surface site is the pH at which 50% of the lanthanides 126 127 desorb from a surface site and are replaced by protons]. Although the number of distinct surface binding sites on the Roseobacter sp. AzwK-3b is unknown, the desorption elutions suggest that 128 there are, possibly, three types of sites to which lanthanide ions can absorb. These broad 129 maxima, which occur at approximate pKa's of 5.5-6.0, in the range 3.0-4.5 and about 2.0 are 130 quite reproducible from run to run using Roseobacter sp. AzwK-3b so it is conjectured that these 131 132 correspond to the presence of possibly three distinctive types of binding sites on the bacterial surface. The results in figure 2 indicate that surface sites having higher pKa's tend to bind the 133 lighter, more basic lanthanides, and those having lower pKa's tend to bind the heavier, more 134 acidic lanthanides. The underlying reasons for the correlation between the observed lanthanide 135 136 desorption with pK_a and the basicity of the lanthanide ion is not known. The simplest explanation is that it is related to the well-established, systematic decrease in basicity with 137

increasing atomic mass across lanthanide series and the associated decreasing ionic size across
 the series, the so-called lanthanide contraction ^{20,21}.

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Effect of Pre-Protonation. Evidence for the solution pH controlling individual lanthanide 141 desorption was sought using pre-protonation experiments in which the bacteria were first washed 142 with a highly acidic solution (pH 2.5) and then exposed to the mixed lanthanides. It would be 143 expected that upon pre-protonation, protons preferentially absorb to all the surface sites having a 144 pK_a higher than the pre-protonation pH. Then, on exposure to the lanthanide solution, there 145 would correspondingly be lower absorption of the lanthanides to those sites pre-protonated by 146 washing at pH 2.5. Specifically, sites having lower pK_a's would not be protonated and 147 consequently would bind the heaviest lanthanides just as they do without pre-protonation. The 148 experimental findings are shown in Figure 3, on the same scale as the data in Figure 2. As 149 anticipated, substantially less of each lanthanide desorbed with pH washes above the pre-150 protonation pH, whereas similar values of the lanthanide masses were recovered using pH 151 washes below the pre-protonation pH. 152

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Lanthanide Separation. The observed variation in pH at which different lanthanides 154 preferentially desorb provides the basis for the possible use of bacteria in separating and 155 recovering individual lanthanides from solution. While the separation factors achievable in a 156 157 single elution assay are significant, it is likely that multiple biosorption-desorption steps would be required to attain a desired level of enrichment just as in the current solvent extraction 158 process. To demonstrate the efficacy of such a multiple step process in purifying the heaviest 159 lanthanides, the continuous flow assay was repeated by passing the lanthanide solution over 160 161 fresh, pre-protonated bacteria (see methods and the flow diagram in Supporting Information for details). The results are presented in Figure 4 (a) showing a progressive enrichment of the three 162 163 heaviest lanthanides which, after the second pass, the solution contained 18 wt % Yb and 30 wt % Lu. While the value of the pre-protonation pH was specifically selected to preferentially 164 165 separate the heaviest lanthanides, it was found, but not shown in this publication, that the preprotonation pH could be adjusted, to recover and cycle different washes through the assay in 166 order to recover other groups of lanthanides, such as the middle lanthanides. 167

To illustrate the potential of the bacterial separation approach, the quantitative findings in Figure 4 (a) can be compared to the standard industrial method, using solvent extraction, of separating the lanthanides (see Figure 4(b)). The comparison is based on calculating the enrichment after two stages of the industrial solvent extraction method using the separation factors cited for the process ⁶. The calculations are in the Supporting Information. The twopass biosorption-desorption enrichment process using *Roseobacter* sp. AzwK-3b achieves comparable, if not superior, purities to the industrial process.

Although the results suggest that preferential binding of lanthanide ions depends on the 175 pH, more detailed studies, for instance by EXAFS, are clearly needed to identify the functional 176 groups responsible for the binding to specific lanthanides. However, it is also possible surface 177 molecules, such as polysaccharides and lipids, as well as functional groups, such as carboxyl 178 groups, can also bind to some of the lanthanides. Takahashi et al. (2005), for example, has 179 reported the preferential adsorption of the middle rare earths to carboxyl groups from molecules 180 such as acetate and propionate. Similarly, there are biosorption studies ^{10,12–14,22,23} showing that 181 the heaviest lanthanides preferentially bind to phosphate groups, which have a pK_a (~2.0) 24 , 182 consistent with our findings that the last lanthanides, Yb and Lu, to desorb are also the most 183 acidic. However, it is likely that the lanthanide binding is more complicated and that there is not 184 only competition between the protons and the lanthanide ions in solution for specific surface 185 sites but also between different lanthanides. Furthermore, it is extremely unlikely that specific 186 187 lanthanides will bind to specific sites, and more likely there is a distribution in binding energies as well as local steric effects involved. These questions clearly warrant more detailed structural 188 biochemical characterization of lanthanide binding, but until then the interpretation in terms of 189 the values of pK₂ seems useful if too simplistic 25 . 190

191 Although at only the laboratory scale and not optimized, our results suggest that the bacterial sorption-elution desorption process may be more benign than current commercial 192 solvent extraction processes. We used Roseobacter sp. AzwK-3b as the biosorbing material but it 193 is anticipated that lanthanide separation will be achievable using other bacteria since the surface 194 195 groups implicated in this work commonly occur on the surfaces of other bacteria and are not expected to be unique to Roseobacter sp. AzwK-3b. Indeed, similar results but differing in the 196 numerical values of separation factors have been obtained with three other bacteria, Shewanella 197 oneidensis, Sphingobacterium sp. and Halomonas sp. An example is shown in Figure S3 in the 198

Supporting Information for lanthanide desorption from *Shewanella oneidensis*, another bacteria known to be a metal absorber. Given the rich variety of bacterial surface chemistries, it is also likely that other bacteria will exhibit significantly greater differentiation in binding different lanthanides. It is also possible that other metals can be separated from one another using similar absorption-desorption elution methods. This may also be important in separating specific heavy metals after bioremediation.

205

206 ACKNOWLEDGEMENTS

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214 CONFLICT OF INTEREST

215 No conflict of interest declared.

216 SUPPORTING INFORMATION

Supporting Information Available: Additional methods, calculations and figures, as referenced in
the text, are in the supporting information. This material is available free of charge via the
Internet at http://pubs.acs.org.

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310

311 FIGURE CAPTIONS

Figure 1. Mass of each lanthanide adsorbed to *Roseobacter* sp. AzwK-3b from an equi- mass 1 mL solution of all the rare-earths during the filtration assay. Biosorption was almost independent of the lanthanide atomic number although there is a slight preference for the middle lanthanides. The mass of the lanthanides adsorbed to the bacterial surface after first protonating the surface at pH 2.5 is also shown. There is reduced biosorption of the lighter rare-earths but similar biosorption of the heavier rare-earths compared to biosorption before protonation. (Repeated in triplicate. The error bars are commensurate with the symbol size)

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Figure 2. The mass of individual lanthanides desorbed from *Roseobacter* sp. AzwK-3b at 0.5 pH 320 intervals as a function of pH washes each 5 mL volume. Although the masses of the lanthanides 321 322 desorbed during the two highest pH washes, pH 6 and pH 5.5, was relatively insensitive to atomic number, lower pH washes revealed marked differences with atomic number. 323 Furthermore, the graphs indicate more light lanthanides desorbed with higher pH washes, and 324 more heavy lanthanides desorbed with lower pH washes. Local maxima in the mass desorbed 325 with successively lower pH suggest there may be as many as three distinct bacterial sites, 326 corresponding to pH's of 5.5-6.0, 4.5-3.0 and 2.5, are responsible for lanthanide absorption. 327 The error bars represent the standard deviation of at least three replicates. 328

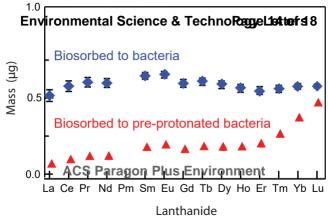
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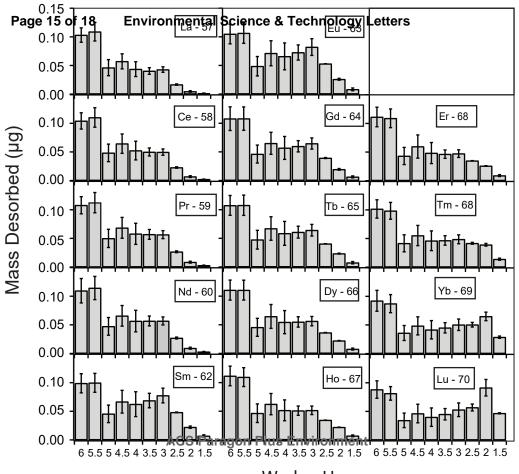
Figure 3. The effect of first pre-protonating the *Roseobacter* sp. AzwK-3b with 5mL of a pH 2.5 nitric acid wash on the mass of each lanthanide desorbed during subsequent titration as a function of pH. The bacteria desorbed smaller amounts of all the lanthanides at pH washes higher than the pre-protonation wash (pH 2.5) as compared to that shown in Figure 2. Similar

334	masses of the lanthanides desorbed at pH washes lower than the pre-protonation pH. As shown,
335	these were enriched in the heaviest lanthanides. Same mass scale as Figure 2. The error bars
336	represent the standard deviation of at least three replicates.
337	
338	
339	
340	Figure 4. (A). Purification of the heaviest lanthanides. The mass fraction of each lanthanide
341	initially in solution and then after the first and second passes of the same solution over freshly
342	pre-protonated bacteria illustrate concentration enrichment of the three heaviest lanthanides, Tm,
343	Yb and Lu. After the second pass, the solution contains 48% of the two heaviest lanthanides, Yb
344	and Lu, exceeding the calculated enrichment performed using solvent extraction shown in panel
345	(B). After each pass the bacteria were replaced by a new batch of bacteria and pre-protonated
346	with a wash at pH 2.5.

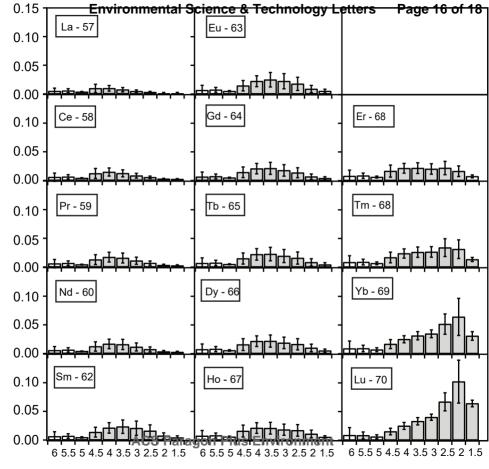
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Wash pH



Wash pH

Mass Desorbed (µg)

